



LNP™ THERMOTUF™ Compound IX02582

Americas: COMMERCIAL

Also known as: LNP™ THERMOTUF™ Compound PDX-I-02582

Product reorder name: IX02582

LNP THERMOTUF IX02582 is a compound based on Nylon 6/12 resin containing Proprietary Filler(s). Added features of this material include: High Impact.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, brk, Type I, 5 mm/min	1590	kgf/cm ²	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	2.8	%	ASTM D 638
Tensile Modulus, 50 mm/min	123500	kgf/cm ²	ASTM D 638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	2370	kgf/cm ²	ASTM D 790
Flexural Stress, brk, 1.3 mm/min, 50 mm span	2390	kgf/cm ²	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	98900	kgf/cm ²	ASTM D 790
Tensile Stress, break, 5 mm/min	157	MPa	ISO 527
Tensile Strain, break, 5 mm/min	2.8	%	ISO 527
Tensile Modulus, 1 mm/min	11810	MPa	ISO 527
Flexural Stress	233	MPa	ISO 178
Flexural Modulus, 2 mm/min	9980	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	101	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	16	cm-kgf/cm	ASTM D 256
Multiaxial Impact	52	cm-kgf	ISO 6603
Instrumented Impact Total Energy, 23°C	203	cm-kgf	ASTM D 3763
Izod Impact, unnotched 80*10*4 +23°C	62	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	15	kJ/m ²	ISO 180/1A
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	214	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	198	°C	ASTM D 648
CTE, -30°C to 30°C, flow	3.9E-05	1/°C	ASTM D 696
CTE, -30°C to 30°C, xflow	7.5E-05	1/°C	ASTM D 696



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THERMAL			
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	210	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	196	°C	ISO 75/Af
PHYSICAL			
Specific Gravity	1.41	-	ASTM D 792
Density	1.41	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.16	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs (5)	0.1 - 0.3	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	1 - 3	%	ASTM D 955
Moisture Absorption (23°C / 50% RH)	0.28	%	ISO 62



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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	80	°C
Drying Time	4	hrs
Maximum Moisture Content	0.12 - 0.2	%
Melt Temperature	270 - 275	°C
Front - Zone 3 Temperature	270 - 280	°C
Middle - Zone 2 Temperature	260 - 270	°C
Rear - Zone 1 Temperature	255 - 265	°C
Mold Temperature	65 - 95	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm